

PRODUCT TECHNICAL DATA SHEET

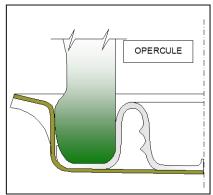
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TDS-TC29-11

29mm Crown INOXAL PL

General features

29 mm special aluminium crown cork for Champagne with incorporated plastic polyethylene liner - "bidule". Suitable for use on 29mm champenoise glass finish (NF H 35-029).





Skirt - Technical Data

Closure decoration:	According to customer requirements and/or artworks
Number of corrugations:	22
Shell metal:	Aluminium, NF EN 541, type 5052 H22
Metal Thickness:	0.370 ± 0.015 mm
Crown external diameter :	35.40 -0.45 / +0.35 mm
Crown internal diameter :	29.50 ± 0.20 mm
Crown height :	6.80 -0.20 / +0.40 mm

Lab performances and others

Internal pressure retention:	>9 bar (Lab Mechanical Test)
Crimping diameter:	31.5 ÷ 31.7 mm using control finish, reduce 0.3 mm with control on 4 teeth
Application/performances:	The application, and the related performance of the closure, has to be verified on a case by case basis, as the capping is a function of both the bottle design and the specific closing equipment used. Please consult your Pelliconi contact if in doubt.
Storage:	The crowns should be stored in a clean, well ventilated, dry place, avoiding direct sunlight, high temperatures, and exposure to volatile contaminants, and must not be stacked. All PELLICONI products are 94/62CE compliant.
Standard Packaging:	Carton Box with 5000 crowns, 7 boxes for layer, 5 layers per pallet. For a total amount of 175.000 crowns per pallet.

IMPORTANT

The use of the incorporated "bidule" capsule requires an absolute perfection of the capping machine and the glassware, more particularly the first 4 mm of the mouthpiece. We guarantee that the incorporated "bidule capsules are produced according to the agreed specifications

