



proviflow

a proviron brand



Product Guide

Heat Transfer Fluids

Proviflow™ N
Proviflow™ L

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Proviflow™ Range

The Proviflow™ range of heat transfer fluids is formulated using OAT (Organic Acid Technology) inhibitors and has been designed to cope with the most demanding of conditions. It can be used in a wide variety of applications and offers excellent freeze point suppression as well as enhanced protection against corrosion, hard water scaling and bacterial growth.

All Proviflow™ fluids are tested to and exceed the ASTM1384-05 corrosion test standard. The range also contains a highly advanced reserve alkalinity additive. This ensures a longer and more efficient working life, limited disruption to processes, reduced maintenance costs and ultimately an improved return on capital employed.

PRODUCT APPLICATION TABLE

Product	Base Chemistry	Ground/Air Source	Solar Thermal	Industrial Cooling	Process Cooling	Refrigeration	HVAC
Proviflow™ N	Monoethylene Glycol	○		○	○	○	○
Proviflow™ L	Monopropylene Glycol	○	○	○	○	○	○

In Solar Thermal applications, Proviflow™ L has demonstrated excellent, long-term thermal stability at temperatures of up to 160 °C. It can also withstand degradation at stagnation temperatures approaching 200 °C for short periods of time.

The longevity of a solar thermal heat transfer fluid is dependent on numerous variables, some of which are not fluid related. In order to ensure that you obtain the maximum possible lifespan from your fluid, you must ensure that stagnation events are kept to a minimum. Any excessive and unnecessary periods of fluid stagnation will lead to the degradation of any glycol based heat transfer fluid.



Food and drink refrigeration



Best Practice

All Proviflow™ products are designed and manufactured to the highest standards to give the end-user greater peace of mind in the knowledge that every product offers a long and efficient working life. In order to ensure this, we recommend our best practice advice.

Storage

Proviflow™ fluids are available in bulk and in IBC, 215 or 25 litre containers. Other container size requirements can be discussed further. All fluids have a shelf life of two years provided that they are kept in their sealed original containers and are stored indoors at ambient temperatures and away from direct sunlight.

Handling

For information on exposure and recommended personal protective equipment (PPE), please refer to the specific Safety Data Sheet of your fluid.

Commissioning

Before filling a system with your Proviflow™ fluid, please make sure that it is cleaned and flushed in order to ensure that any contaminants or deposits are removed.

In the first instance, it is recommended that de-ionised water is used for diluting. If local potable water is to be used, we recommend a maximum of 100ppm chloride content.

The dilution rate required varies between applications and the freeze protection desired. Please consult the applicable hardware manufacturer's instructions.

Once the dilution rate is established, please refer to our dilution table on page 9. Please note that the minimum volume of concentrate should be 20%. Any level of concentrate below 20% significantly reduces the inhibitor level within your fluid and will lead to the fluid breaking down.

Please note that Proviflow™ products must not be used in hardware or equipment containing galvanised materials.

All heat transfer fluids must be disposed of in accordance with applicable local and national regulations, whether this be excess virgin fluid on commissioning or existing system fluid which is to be replaced.



Renewable energy heat pumps



Miscibility with other fluids

All Proviflow™ fluids should be miscible with other manufacturers' fluids which have the same base of freeze suppressant. However, undesired reactions can occur and easily result in the breakdown of the fluid and reduce the working life. Indeed even usually compatible fluids may not be miscible if the existing fluid has already broken down before adding your Proviflow™ product. If in doubt, please contact us and a fluid compatibility test can be carried out.

After Care

All Proviflow™ fluids are produced to the highest standards with particular importance placed on efficiency, ease of service and a long working life. As well as best practice on mixing and installation, it is also essential to take care of your fluid post commissioning.

Proviron recommends that all in situ fluids are dosed and tested every six months to check for visible signs of degradation, change in pH and fluid concentration. As a rule and depending on product concentration, a fluid should have a pH between 7 and 10. For the fluid concentration, please refer to the product dilution table in this guide for the Refractive Index reading corresponding to the % volume.

All Proviflow™ fluids are free from any components categorized as CMR (carcinogenic, mutagenic or toxic to reproduction) and also contain no Phosphates, Nitrites, primary/secondary Amines, Silicates or Borates.



Data centre cooling

Disclaimer

Information contained in this publication is accurate to the best of the knowledge and the belief of the company. It is expressly provided that the information relating to the use of the products is given for information purposes only. No guarantee is provided to the client that the product is adapted to the specific use for which the client intends it. The client should perform his own tests to determine the suitability for a particular purpose. Our only intention is to rapidly provide the user with information on the technical properties of our products, it being understood that the client should adapt the information to the specific conditions of their use. It should be consulted together with the instructions from the applicable hardware manufacturer and in accordance with local and/or national laws and regulations.



Non Metallic Components

Proviflow™ fluids are compatible with the following non-metallic materials.

Butyl Rubber	IIR
Ethylene/propylene/diene Rubber	EPDM
Fluorocarbon Rubber	FPM
Hydrogenated Nitrile Rubber	H-NBR
Natural Rubber (max +80 °C)	NR
Nitrile Butadiene Rubber (max +40 °C)	NBR
Polyamides	PA
Polychlorobutadiene	CR
Polyester Cross Linked	UP
Polyethylene (soft/hard)	LDPE/HDPE
Polypropylene	PP
Polytetrafluoroethylene	PTFE
Polyvinylchloride	PVC
Silicone Rubber	NIVQ
Styrene Butadiene Rubber (max 100 °C)	SBR

The above list is intended as a guide and compatibility is also dependent on the quality of these materials. The use of inferior products could result in the breakdown of the fluid and/or the materials.



Food and drink process cooling



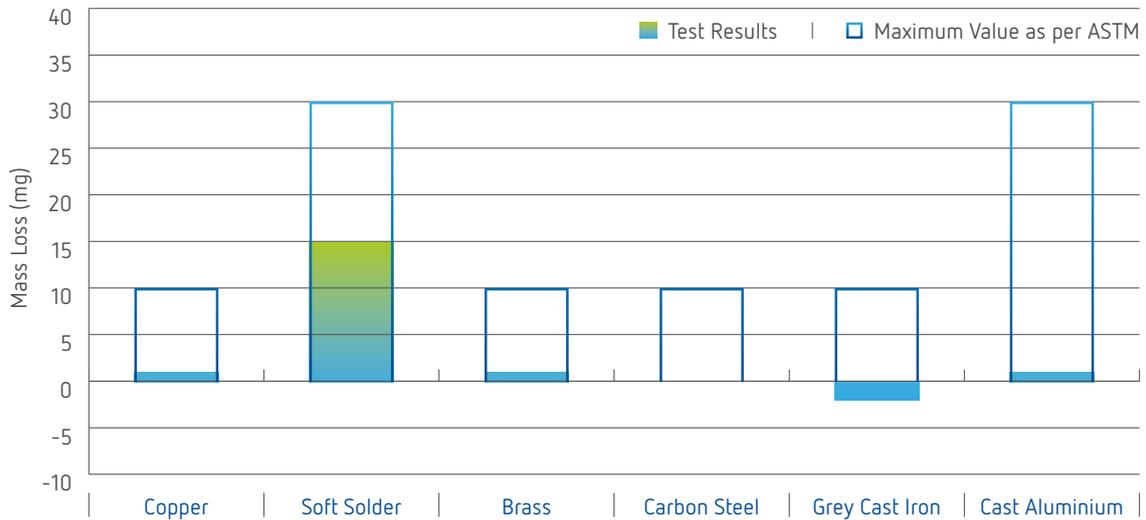
ASTM 1384-05 Corrosion Standard

In order to back-up the efficiency of its comprehensive additive pack, all Proviflow™ fluids have been tested independently to the ASTM 1384-05 corrosion standard.

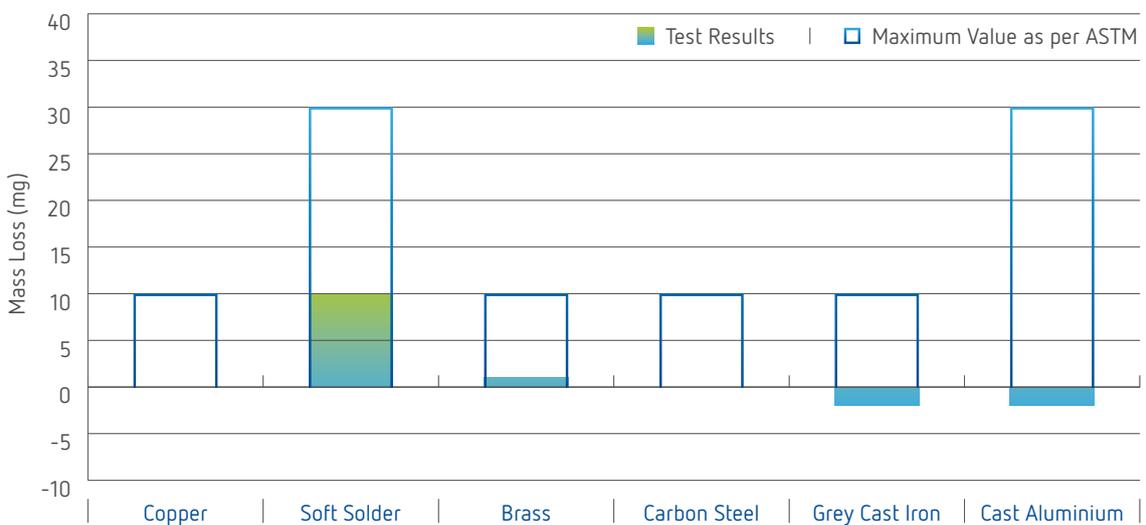
The test comprises of a range of metals commonly used in heat transfer applications and these are immersed in a diluted solution of Proviflow™ fluid using corrosive water. The metals are then tested over 336 hours at a temperature of 88 °C with the solution being constantly aerated to simulate in situ conditions. The metals are weighed before and after the test in order to measure any signs of corrosion that may have occurred during the test. In order to pass the test, the weights measured for each metal must stay within the tolerances stipulated in the test.

All Proviflow™ fluids pass the ASTM 1384-05 and indeed far exceed its expectations on weight loss tolerance. Please see the results below.

PROVIFLOW N RESULTS



PROVIFLOW L RESULTS



Specifications & Physical Properties

SPECIFICATIONS

	Unit	Proviflow™ N	Proviflow™ L	Test Method
Refractive Index	N/A	1,429 - 1,433	1,430 - 1,435	ASTM D1747-09
Density	g/ml	1,105 - 1,115	1,040 - 1,050	ASTM D7042-11
pH Range @ 50% v/v	N/A	7,5 - 10,0	7,5 - 10,0	ASTM E70-07

**All properties measured at 20 °C and in concentrate form unless otherwise stated*

PHYSICAL PROPERTIES

	Unit	Proviflow™ N	Proviflow™ L	Test Method
Base Chemistry	N/A	MEG	MPG	N/A
Colour	N/A	Yellow	Blue	N/A
WGK Water Hazard Class	N/A	WGK1	WGK1	N/A
Temperature Range	°C	-40 to +160	-50 to +160	N/A
Boiling Point	°C	ca. 162	ca. 150	ASTM D1120-11
Flash Point	°C	124	115	ASTM D92
Kinematic Viscosity	mm ² /s	ca. 18,0	ca. 41,0	ASTM D7042-11
Reserve Alkalinity	ml	>10	>10	ASTM D1121

**All properties measured at 20 °C and in concentrate form unless otherwise stated*

*** WGK (Wassergefährdungsklasse) - German Water Hazard Category*



Industrial cooling



Dilution

All Proviflow™ products are concentrated fluids and must be diluted before use. The values in the table below are the freeze points for varying levels of dilution of Proviflow™ products. Please refer to the level of freeze protection and freeze point required as indicated by the system manufacturer.

Freezing Point °C	Proviflow™ N		Proviflow™ L	
	Volume %	R.I.*	Volume %	R.I.*
-10,0	22,3	1,35638	27,0	1,36338
-11,0	24,0	1,35816	28,6	1,36532
-12,0	25,9	1,36015	30,2	1,36711
-13,0	27,3	1,36158	31,6	1,36880
-14,0	28,6	1,36297	33,7	1,37118
-15,0	29,9	1,36429	35,3	1,37287
-16,0	31,2	1,36575	36,4	1,37415
-17,0	32,5	1,36697	37,8	1,37580
-18,0	33,6	1,36819	39,2	1,37733
-19,0	34,9	1,36958	40,1	1,37829
-20,0	36,0	1,37072	41,2	1,37947
-25,0	41,5	1,37634	46,4	1,38520
-30,0	46,0	1,38100	50,4	1,38938
-35,0	49,6	1,38446	54,3	1,39338
-40,0	52,9	1,38769	57,6	1,39674

* R.I. (Refractive Index), values measured at 20 °C

All freeze points in the above table are defined as being the point at which crystallization of the fluid begins.



Temperature regulation in public areas



Product Data • ProviFlow™ N

Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
60	-30	1,1192	0,4006	2,933	65,899	58,880	313,22
	-20	1,1152	0,3957	2,978	34,319	30,773	399,68
	-10	1,1104	0,3905	3,025	19,520	17,580	465,68
	0	1,1049	0,3850	3,073	11,960	10,824	515,74
	10	1,0990	0,3795	3,122	7,806	7,103	553,30
	20	1,0928	0,3738	3,170	5,376	4,920	581,01
	30	1,0864	0,3681	3,218	3,878	3,570	600,88
	40	1,0798	0,3624	3,265	2,911	2,696	614,52
	50	1,0731	0,3568	3,311	2,261	2,107	623,18
	60	1,0664	0,3512	3,357	1,809	1,697	627,84
	70	1,0597	0,3458	3,401	1,486	1,402	629,30
	80	1,0531	0,3404	3,445	1,248	1,185	628,20
	90	1,0465	0,3351	3,488	1,070	1,022	625,05
	100	1,0400	0,3300	3,529	0,933	0,897	620,25
	110	1,0336	0,3250	3,569	0,826	0,799	614,16
55	-30	1,1096	0,4083	3,039	54,898	49,476	270,81
	-20	1,1061	0,4057	3,079	28,911	26,138	361,23
	-10	1,1017	0,4025	3,121	16,614	15,081	430,56
	0	1,0966	0,3989	3,164	10,278	9,372	483,46
	10	1,0911	0,3951	3,207	6,768	6,203	523,48
	20	1,0853	0,3911	3,251	4,700	4,331	553,31
	30	1,0791	0,3869	3,295	3,416	3,166	575,06
	40	1,0729	0,3827	3,339	2,583	2,407	590,35
	50	1,0665	0,3784	3,382	2,020	1,894	600,47
	60	1,0601	0,3742	3,424	1,627	1,535	606,44
	70	1,0537	0,3699	3,466	1,344	1,276	609,08
	80	1,0473	0,3656	3,507	1,136	1,084	609,04
	90	1,0409	0,3614	3,546	0,978	0,940	606,86
	100	1,0346	0,3573	3,585	0,858	0,829	602,94
	110	1,0284	0,3532	3,623	0,763	0,742	597,65



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
50	-30	1,1000	0,4160	3,145	45,733	41,577	227,67
	-20	1,0969	0,4156	3,179	24,355	22,203	322,14
	-10	1,0930	0,4144	3,216	14,141	12,938	394,88
	0	1,0884	0,4128	3,254	8,832	8,115	450,70
	10	1,0832	0,4107	3,293	5,868	5,417	493,23
	20	1,0777	0,4084	3,333	4,109	3,813	525,24
	30	1,0719	0,4058	3,373	3,010	2,808	548,89
	40	1,0660	0,4030	3,413	2,292	2,150	565,86
	50	1,0599	0,4001	3,453	1,805	1,703	577,48
	60	1,0538	0,3971	3,492	1,463	1,388	584,79
	70	1,0476	0,3940	3,530	1,216	1,161	588,63
	80	1,0414	0,3909	3,568	1,033	0,992	589,67
	90	1,0353	0,3877	3,605	0,895	0,864	588,47
	100	1,0292	0,3846	3,642	0,788	0,766	585,45
110	1,0233	0,3815	3,677	0,705	0,689	580,97	
45	-20	1,0896	0,4235	3,260	21,233	19,486	282,39
	-10	1,0860	0,4240	3,292	12,431	11,446	358,63
	0	1,0817	0,4239	3,326	7,823	7,232	417,43
	10	1,0769	0,4233	3,362	5,235	4,861	462,52
	20	1,0717	0,4222	3,399	3,690	3,443	496,76
	30	1,0662	0,4208	3,435	2,720	2,551	522,36
	40	1,0605	0,4192	3,472	2,083	1,964	541,05
	50	1,0546	0,4174	3,509	1,649	1,564	554,20
	60	1,0487	0,4154	3,546	1,344	1,281	562,87
	70	1,0427	0,4133	3,582	1,122	1,076	567,93
	80	1,0368	0,4111	3,618	0,958	0,924	570,08
	90	1,0308	0,4088	3,652	0,833	0,808	569,88
	100	1,0249	0,4065	3,687	0,737	0,719	567,77
	110	1,0191	0,4041	3,720	0,662	0,649	564,13



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
40	-20	1,0787	0,4354	3,380	17,284	16,023	241,97
	-10	1,0756	0,4384	3,406	10,245	9,525	321,80
	0	1,0718	0,4406	3,435	6,522	6,085	383,65
	10	1,0674	0,4420	3,465	4,411	4,132	431,37
	20	1,0626	0,4430	3,497	3,140	2,955	467,88
	30	1,0575	0,4434	3,529	2,336	2,209	495,48
	40	1,0522	0,4435	3,561	1,805	1,715	515,92
	50	1,0467	0,4433	3,594	1,441	1,376	530,62
	60	1,0411	0,4429	3,627	1,183	1,136	540,68
	70	1,0354	0,4422	3,659	0,995	0,961	547,00
	80	1,0298	0,4413	3,691	0,855	0,830	550,27
	90	1,0241	0,4403	3,723	0,749	0,731	551,09
	100	1,0185	0,4392	3,754	0,666	0,654	549,91
110	1,0129	0,4380	3,785	0,602	0,594	547,12	
35	-10	1,0687	0,4480	3,483	9,006	8,427	284,37
	0	1,0652	0,4517	3,507	5,777	5,424	349,35
	10	1,0611	0,4546	3,534	3,935	3,708	399,75
	20	1,0566	0,4568	3,562	2,820	2,669	438,59
	30	1,0518	0,4585	3,591	2,111	2,007	468,22
	40	1,0467	0,4598	3,621	1,640	1,567	490,46
	50	1,0414	0,4606	3,651	1,316	1,264	506,75
	60	1,0360	0,4612	3,681	1,086	1,048	518,23
	70	1,0306	0,4615	3,711	0,918	0,891	525,81
	80	1,0251	0,4615	3,741	0,793	0,773	530,24
	90	1,0196	0,4614	3,770	0,697	0,684	532,09
	100	1,0142	0,4611	3,799	0,623	0,614	531,85
	110	1,0088	0,4607	3,828	0,565	0,560	529,93



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
33	-10	1,0634	0,4551	3,540	8,176	7,688	269,22
	0	1,0602	0,4600	3,561	5,275	4,975	335,47
	10	1,0564	0,4639	3,585	3,612	3,419	386,97
	20	1,0521	0,4672	3,611	2,602	2,473	426,76
	30	1,0474	0,4698	3,638	1,956	1,868	457,22
	40	1,0425	0,4719	3,665	1,527	1,465	480,18
	50	1,0374	0,4736	3,693	1,230	1,186	497,12
	60	1,0322	0,4749	3,721	1,019	0,987	509,17
	70	1,0269	0,4759	3,750	0,865	0,842	517,27
	80	1,0216	0,4767	3,778	0,749	0,733	522,16
	90	1,0163	0,4772	3,806	0,661	0,650	524,43
	100	1,0110	0,4775	3,833	0,592	0,586	524,58
	110	1,0057	0,4776	3,860	0,538	0,535	523,00
30	-10	1,0582	0,4623	3,597	7,422	7,014	246,32
	0	1,0552	0,4683	3,616	4,816	4,564	314,50
	10	1,0516	0,4733	3,637	3,316	3,153	367,65
	20	1,0476	0,4776	3,660	2,400	2,291	408,88
	30	1,0431	0,4811	3,684	1,813	1,738	440,59
	40	1,0384	0,4841	3,710	1,421	1,369	464,66
	50	1,0335	0,4866	3,736	1,150	1,113	482,57
	60	1,0284	0,4887	3,762	0,956	0,930	495,50
	70	1,0233	0,4904	3,788	0,814	0,796	504,38
	80	1,0181	0,4918	3,815	0,708	0,695	509,97
	90	1,0129	0,4930	3,841	0,626	0,618	512,88
	100	1,0077	0,4939	3,867	0,563	0,559	513,61
	110	1,0026	0,4946	3,893	0,513	0,512	512,56



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
25	-10	1,0495	0,4743	3,692	6,317	6,019	207,64
	0	1,0470	0,4822	3,706	4,139	3,953	279,11
	10	1,0437	0,4890	3,723	2,875	2,754	335,07
	20	1,0400	0,4949	3,742	2,098	2,017	378,74
	30	1,0359	0,5000	3,762	1,597	1,542	412,58
	40	1,0315	0,5044	3,784	1,261	1,223	438,52
	50	1,0269	0,5082	3,806	1,027	1,001	458,08
	60	1,0221	0,5116	3,829	0,860	0,841	472,49
	70	1,0172	0,5145	3,853	0,736	0,724	482,69
	80	1,0123	0,5170	3,876	0,644	0,636	489,47
	90	1,0073	0,5193	3,900	0,573	0,569	493,46
	100	1,0024	0,5212	3,923	0,518	0,516	495,17
	110	0,9974	0,5228	3,947	0,474	0,475	495,01
20	0	1,0387	0,4961	3,796	3,557	3,424	235,89
	10	1,0359	0,5046	3,809	2,492	2,406	295,32
	20	1,0325	0,5122	3,823	1,834	1,776	341,99
	30	1,0287	0,5188	3,840	1,407	1,368	378,44
	40	1,0246	0,5247	3,858	1,119	1,092	406,68
	50	1,0203	0,5299	3,877	0,918	0,900	428,28
	60	1,0158	0,5345	3,897	0,773	0,761	444,49
	70	1,0112	0,5386	3,917	0,666	0,659	456,32
	80	1,0065	0,5423	3,938	0,586	0,582	464,56
	90	1,0017	0,5456	3,959	0,524	0,523	469,87
	100	0,9970	0,5485	3,980	0,476	0,477	472,77
	110	0,9922	0,5511	4,001	0,438	0,441	473,71



Product Data • ProviFlow™ L

Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
60	-30	1,0726	0,3690	3,387	270,572	252,262	272,32
	-20	1,0688	0,3647	3,420	108,341	101,363	419,63
	-10	1,0637	0,3610	3,453	48,957	46,023	534,12
	0	1,0576	0,3578	3,485	24,503	23,169	623,11
	10	1,0506	0,3550	3,516	13,376	12,732	692,08
	20	1,0431	0,3525	3,546	7,865	7,540	745,21
	30	1,0351	0,3504	3,575	4,928	4,761	785,72
	40	1,0269	0,3484	3,603	3,263	3,177	816,10
	50	1,0184	0,3467	3,629	2,265	2,224	838,32
	60	1,0098	0,3452	3,655	1,639	1,623	853,94
	70	1,0012	0,3439	3,680	1,230	1,228	864,19
	80	0,9925	0,3427	3,704	0,952	0,959	870,09
	90	0,9839	0,3416	3,727	0,758	0,771	872,43
	100	0,9754	0,3407	3,750	0,619	0,634	871,87
110	0,9669	0,3398	3,771	0,516	0,533	868,94	
55	-30	1,0664	0,3789	3,460	200,518	188,030	217,36
	-20	1,0633	0,3770	3,489	82,759	77,836	369,52
	-10	1,0587	0,3755	3,519	38,458	36,326	488,05
	0	1,0530	0,3743	3,547	19,754	18,759	580,45
	10	1,0465	0,3733	3,575	11,047	10,556	652,32
	20	1,0394	0,3726	3,602	6,643	6,391	707,95
	30	1,0319	0,3721	3,628	4,251	4,119	750,62
	40	1,0240	0,3717	3,653	2,870	2,803	782,91
	50	1,0159	0,3714	3,677	2,030	1,998	806,82
	60	1,0076	0,3712	3,701	1,494	1,483	823,94
	70	0,9993	0,3712	3,724	1,140	1,140	835,55
	80	0,9909	0,3711	3,746	0,896	0,904	842,67
	90	0,9826	0,3712	3,767	0,724	0,737	846,11
	100	0,9743	0,3713	3,787	0,599	0,614	846,56
110	0,9661	0,3715	3,807	0,506	0,523	844,55	



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
50	-20	1,0577	0,3893	3,559	63,218	59,771	318,89
	-10	1,0536	0,3900	3,584	30,211	28,673	441,55
	0	1,0485	0,3908	3,609	15,925	15,189	537,41
	10	1,0424	0,3917	3,634	9,123	8,752	612,24
	20	1,0358	0,3927	3,657	5,610	5,417	670,41
	30	1,0286	0,3938	3,681	3,666	3,564	715,31
	40	1,0211	0,3949	3,703	2,524	2,472	749,54
	50	1,0133	0,3961	3,725	1,818	1,795	775,17
	60	1,0054	0,3972	3,747	1,362	1,355	793,82
	70	0,9974	0,3984	3,767	1,056	1,059	806,80
	80	0,9893	0,3996	3,787	0,843	0,852	815,15
	90	0,9813	0,4008	3,806	0,691	0,704	819,72
	100	0,9732	0,4020	3,825	0,579	0,595	821,19
110	0,9653	0,4031	3,843	0,496	0,514	820,12	
45	-20	1,0521	0,4016	3,628	48,291	45,900	267,72
	-10	1,0486	0,4044	3,649	23,732	22,633	394,59
	0	1,0439	0,4072	3,671	12,839	12,299	494,00
	10	1,0383	0,4100	3,692	7,534	7,256	571,84
	20	1,0321	0,4128	3,713	4,738	4,591	632,62
	30	1,0253	0,4155	3,734	3,162	3,084	679,77
	40	1,0182	0,4181	3,754	2,220	2,181	715,98
	50	1,0108	0,4207	3,773	1,629	1,612	743,36
	60	1,0032	0,4232	3,792	1,242	1,238	763,57
	70	0,9955	0,4257	3,811	0,978	0,983	777,94
	80	0,9877	0,4280	3,828	0,793	0,803	787,55
	90	0,9799	0,4304	3,846	0,660	0,673	793,26
	100	0,9722	0,4326	3,863	0,561	0,577	795,77
110	0,9645	0,4348	3,879	0,486	0,504	795,65	



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
40	-10	1,0435	0,4189	3,715	18,643	17,865	347,18
	0	1,0393	0,4237	3,733	10,350	9,959	450,20
	10	1,0342	0,4284	3,751	6,222	6,016	531,13
	20	1,0284	0,4328	3,769	4,002	3,892	594,55
	30	1,0221	0,4372	3,787	2,727	2,668	644,00
	40	1,0153	0,4413	3,804	1,953	1,924	682,23
	50	1,0082	0,4454	3,821	1,460	1,448	711,38
	60	1,0010	0,4492	3,838	1,132	1,131	733,18
	70	0,9936	0,4529	3,854	0,907	0,912	748,97
	80	0,9861	0,4565	3,870	0,746	0,757	759,86
	90	0,9786	0,4599	3,885	0,630	0,644	766,72
	100	0,9711	0,4632	3,900	0,543	0,559	770,29
110	0,9637	0,4664	3,915	0,477	0,495	771,14	
35	-10	1,0385	0,4333	3,780	14,645	14,102	299,30
	0	1,0348	0,4402	3,795	8,344	8,064	406,02
	10	1,0301	0,4467	3,810	5,139	4,988	490,09
	20	1,0248	0,4529	3,825	3,380	3,299	556,21
	30	1,0188	0,4589	3,840	2,352	2,309	608,01
	40	1,0124	0,4646	3,854	1,718	1,697	648,28
	50	1,0057	0,4700	3,869	1,308	1,300	679,25
	60	0,9988	0,4752	3,883	1,032	1,033	702,66
	70	0,9917	0,4802	3,898	0,840	0,847	719,89
	80	0,9845	0,4849	3,911	0,702	0,713	732,08
	90	0,9773	0,4895	3,925	0,601	0,615	740,12
	100	0,9701	0,4939	3,938	0,525	0,542	744,75
110	0,9628	0,4981	3,951	0,468	0,486	746,58	



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
33	-10	1,0364	0,4391	3,806	26,700	25,761	280,02
	0	1,0330	0,4467	3,819	13,955	13,509	388,24
	10	1,0285	0,4540	3,833	7,992	7,771	473,58
	20	1,0233	0,4610	3,847	4,946	4,833	540,80
	30	1,0175	0,4676	3,861	3,268	3,212	593,54
	40	1,0112	0,4739	3,875	2,284	2,258	634,65
	50	1,0047	0,4799	3,888	1,674	1,667	666,35
	60	0,9979	0,4856	3,902	1,279	1,282	690,41
	70	0,9909	0,4911	3,915	1,013	1,022	708,23
	80	0,9839	0,4963	3,928	0,827	0,841	720,94
	90	0,9768	0,5013	3,941	0,694	0,710	729,45
	100	0,9696	0,5061	3,953	0,596	0,614	734,52
110	0,9625	0,5107	3,965	0,522	0,542	736,75	
30	-10	1,0334	0,4478	3,845	11,504	11,132	250,96
	0	1,0302	0,4566	3,857	6,727	6,530	361,45
	10	1,0260	0,4650	3,868	4,244	4,136	448,72
	20	1,0211	0,4730	3,880	2,855	2,796	517,60
	30	1,0155	0,4806	3,893	2,029	1,998	571,78
	40	1,0095	0,4878	3,905	1,511	1,497	614,14
	50	1,0032	0,4947	3,917	1,172	1,168	646,95
	60	0,9966	0,5012	3,929	0,941	0,944	672,00
	70	0,9898	0,5074	3,941	0,778	0,786	690,70
	80	0,9829	0,5134	3,953	0,661	0,672	704,20
	90	0,9760	0,5191	3,964	0,574	0,588	713,44
	100	0,9690	0,5245	3,976	0,509	0,525	719,16
110	0,9620	0,5297	3,987	0,459	0,477	721,98	



Concentrate % v/v	Temperature (°C)	Density (g/cm ³)	Thermal Conductivity (W/m K)	Specific Heat (kJ/kg J)	Dynamic Viscosity (mPa.s)	Kinematic Viscosity (mm ² /s)	Thermal Expansion K ⁻¹ (10 ⁻⁶ /°C)
25	0	1,0257	0,4731	3,918	5,423	5,288	316,49
	10	1,0219	0,4834	3,927	3,505	3,429	407,03
	20	1,0174	0,4931	3,936	2,411	2,370	478,70
	30	1,0123	0,5023	3,946	1,750	1,729	535,32
	40	1,0066	0,5110	3,955	1,329	1,320	579,81
	50	1,0006	0,5193	3,965	1,050	1,049	614,49
	60	0,9944	0,5272	3,975	0,858	0,862	641,20
	70	0,9879	0,5347	3,985	0,721	0,730	661,39
	80	0,9813	0,5418	3,994	0,622	0,634	676,24
	90	0,9746	0,5487	4,004	0,548	0,562	686,69
	100	0,9679	0,5552	4,013	0,492	0,509	693,51
110	0,9612	0,5614	4,023	0,450	0,468	697,35	
20	0	1,0211	0,4896	3,980	4,372	4,282	271,12
	10	1,0178	0,5017	3,986	2,894	2,844	364,99
	20	1,0137	0,5132	3,992	2,037	2,009	439,53
	30	1,0090	0,5240	3,999	1,509	1,496	498,62
	40	1,0037	0,5342	4,006	1,169	1,165	545,27
	50	0,9981	0,5440	4,013	0,941	0,942	581,87
	60	0,9921	0,5532	4,020	0,782	0,788	610,27
	70	0,9860	0,5620	4,028	0,668	0,678	631,98
	80	0,9797	0,5703	4,036	0,585	0,597	648,18
	90	0,9733	0,5782	4,043	0,523	0,538	659,87
	100	0,9669	0,5858	4,051	0,477	0,493	667,81
	110	0,9604	0,5930	4,059	0,441	0,459	672,67
	110	0,9604	0,5930	4,059	0,441	0,459	672,67





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